

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Compressor x Compressor bracket	1GR-FE engine	24	245	18
	2UZ-FE engine	25	250	18
Compressor bracket x Engine		47	475	34
Idle pulley lock nut		39	400	29
Compressor x Discharge hose		10	100	7
Compressor x Suction hose		10	100	7
Cooling unit x Suction tube		32	330	24
Expansion valve x Evaporator		5.4	55	48 in.·lbf
Receiver x Liquid tube		5.4	55	48 in.·lbf
Condenser x Liquid tube		10	100	7
Condenser x Discharge hose		10	100	7
Pressure switch x Liquid tube		10	100	7
Pressure plate x Compressor	1GR-FE engine	18	183	13
	2UZ-FE engine	13.2	135	9